

# Work Order ID 105165

July-25-13 7:39:42 AM

**\*105165\***

Page 1

Item ID: D205-706-013

Accept

**\*N9000040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Fuel Purge Canister

Start Date: 7/25/13 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 7/31/13 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D412-706

B

*gb*

0.00

100

**\*100\***

DOCUMENT CONTROL

*13/8/12*

*DAS 06 9-8*

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D205-706-013 CHG003

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

*13-08-02/B*



120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

*13/8/12*

*DAS 06 9-8*



# Work Order ID 105165

\*105165\*

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July-25-13 7:39:42 AM

Item ID: D205-706-013

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Fuel Purge Canister

Start Date: 7/25/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 7/31/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Run Start \*NR1\*

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD205-706-013								
	Location: <u>FG 022</u>								
	PPP Rev: <u>F</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

1 ~~SL~~ 13-08-06

MLJ 13-08-07

MLJ 13-08-06



# Picklist Print

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Page 1

Work Order ID: 105165  
Parent Item: D205-706-013  
Parent Item Name: Fuel Purge Canister

Start Date: 7/25/13

Required Date: 7/31/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D  
KJ/JLM IPP Rev:F 10.05.10 as per chg002 DD verified  
:EC IPP Rev:G 12.12.07 as per IIN revB DD verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<del>D2001-4</del> Valve Assy 1/4 inch S/L		Manufactured	No			110	Each	6.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST002		6							
				100810		3				100810			
				34274		1							
				92815		2							
<del>D3262-041</del> Canister Assembly S/L		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST484		1							
				101515		1				101515			
<del>D3264-1</del> BRACKET S/L		Manufactured	No			110	Each	19.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST484		19							
				101576		11				101576			
				102844		8							
<del>D3297-1-0121</del> HOSE ASSY S/L		Manufactured	No			110	Each	8.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST191		4							
				97016		4							
				ST192		4							
				82745		1							
				91829		1				91829			
				93172		2							

13-08-02



# Picklist Print

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Page 2

Work Order ID: 105165  
Parent Item: D205-706-013  
Parent Item Name: Fuel Purge Canister

Start Date: 7/25/13

Required Date: 7/31/13

Start Qty: 1.00

Required Qty: 1.00

D3297-1-0130

HOSE ASS'Y

Manufactured No

110 Each 6.0000

## Location

ST192

82747

92721

## Loc Qty

6

3

3

## Loc Code

110 Each 4.0000

## Location

ST192

58005

82749

## Loc Qty

4

1

3

## Loc Code

110 Each 5.0000

## Location

ST192

91745

92643

## Loc Qty

5

2

3

## Loc Code

110 Each 6.0000

## Location

ST193

92729

## Loc Qty

6

6

## Loc Code

110 Each 14.0000

## Location

ST038

82753

94637

97540

## Loc Qty

14

3

5

6

## Loc Code

D3297-3-0350

HOSE ASS'Y

Manufactured No

110 Each 4.0000

## Location

ST192

58005

82749

## Loc Qty

4

1

3

## Loc Code

110 Each 5.0000

## Location

ST192

91745

92643

## Loc Qty

5

2

3

## Loc Code

110 Each 6.0000

## Location

ST193

92729

## Loc Qty

6

6

## Loc Code

110 Each 14.0000

## Location

ST038

82753

94637

97540

## Loc Qty

14

3

5

6

## Loc Code

D3298-001

Tube Assembly

Manufactured No

110 Each 5.0000

## Location

ST192

91745

92643

## Loc Qty

5

2

3

## Loc Code

110 Each 6.0000

## Location

ST193

92729

## Loc Qty

6

6

## Loc Code

110 Each 14.0000

## Location

ST038

82753

94637

97540

## Loc Qty

14

3

5

6

## Loc Code

D3298-009

Tube Assembly

Manufactured No

110 Each 6.0000

## Location

ST193

92729

## Loc Qty

6

6

## Loc Code

110 Each 14.0000

## Location

ST038

82753

94637

97540

## Loc Qty

14

3

5

6

## Loc Code

D3299-1

Fitting

Manufactured No

110 Each 14.0000

## Location

ST038

82753

94637

97540

## Loc Qty

14

3

5

6

## Loc Code

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Shop Packet Print

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# Picklist Print

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Page 3

Work Order ID: 105165  
Parent Item: D205-706-013  
Parent Item Name: Fuel Purge Canister

Start Date: 7/25/13

Required Date: 7/31/13

Start Qty: 1.00

Required Qty: 1.00

D3299-3  
FITTING

SL

Manufactured No

110 Each 10.0000

1 - 75

## Location

## Loc Qty

## Loc Code

ST038

10

82754

1

86974

9

Manufactured No

110 Each 6.0000

86974  
1 - 75

## Location

## Loc Qty

## Loc Code

ST038

6

83161

1

95329

5

Manufactured No

110 Each 9.0000

95329  
1 - 75

## Location

## Loc Qty

## Loc Code

ST038

9

97222

9

Manufactured No

110 Each 7.0000

97222  
1 - 75

## Location

## Loc Qty

## Loc Code

ST484

7

86103

3

92740

4

Manufactured No

110 Each 8.0000

92740  
1 - 75 13-08-02

## Location

## Loc Qty

## Loc Code

ST484

8

86104

2

93236

6

86104

D3302-3  
Doubler

SL

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Shop Packet Print

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Page 5

Work Order ID: 105165  
Parent Item: D205-706-013  
Parent Item Name: Fuel Purge Canister

Start Date: 7/25/13 Required Date: 7/31/13  
Start Qty: 1.00 Required Qty: 1.00

~~AN924-6D~~ Purchased No

Nut

110 Each 37.0000

Location Loc Qty Loc Code

ST294 12  
m125709 12  
ST326 25  
m126180 25

110 Each 0.0000

110 Each 0.0000

110 Each 0.0000

110 Each 7,744.0000

Location Loc Qty Loc Code

FP001 3  
122141 3  
GA 18  
122452 18  
ST314 1235  
111668 1  
117885 32  
119017 55  
119075 138  
123265 43  
M126036 966  
ST506 1488  
123900 912  
124291 576  
ST510a 5000  
M126275 1000  
M126333 4000

125709

125807 - 2B

124392 - 2B

120833 - 2B

126036 - 2B 13-08-02

~~AN960JD10D~~ Washer Purchased No

~~AN960JD10~~ Washer Purchased No

~~WASHER~~ Washer Purchased No

~~AN960JD916~~ Washer Purchased No

~~MS21042L3~~ Nut Purchased No

Nut

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Shop Packet Print

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# Picklist Print

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Page 6

Work Order ID: 105165  
Parent Item: D205-706-013  
Parent Item Name: Fuel Purge Canister

Start Date: 7/25/13

Required Date: 7/31/13

Start Qty: 1.00

Required Qty: 1.00

MS21919-WDG12  
Clamp

Purchased No

110 Each 14.0000

Location

Loc Qty

Loc Code

ST322

14

110985

14

MS21919-WDG16  
Clamp

Purchased No

110 Each 6.0000

Location

Loc Qty

Loc Code

ST322

6

123741

6

MS21919-WDG9  
Clamp

Purchased No

110 Each 293.0000

Location

Loc Qty

Loc Code

ST321

40

125445

40

ST322

53

120986

13

mt26274

40

ST554

200

121166

200

MS21920-42  
CLAMP

Purchased No

110 Each 34.0000

Location

Loc Qty

Loc Code

ST451

34

125479

5

125608

4

mt26410

25

MS29512-06  
O-RING

Purchased No

110 Each 34.0000

Location

Loc Qty

Loc Code

ST309

34

123968

4

125445

30

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Shop Packet Print

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# Picklist Print

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Page 7

Work Order ID: 105165

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

MS35489-119

GROMMET

Purchased

No

110

Each

12.0000

Start Date: 7/25/13

Required Date: 7/31/13

Start Qty: 1.00

Required Qty: 1.00

① - JB 13-08-02

## Location

ST289A

119537

m126319

## Loc Qty

12

7

5

## Loc Code

119537

82



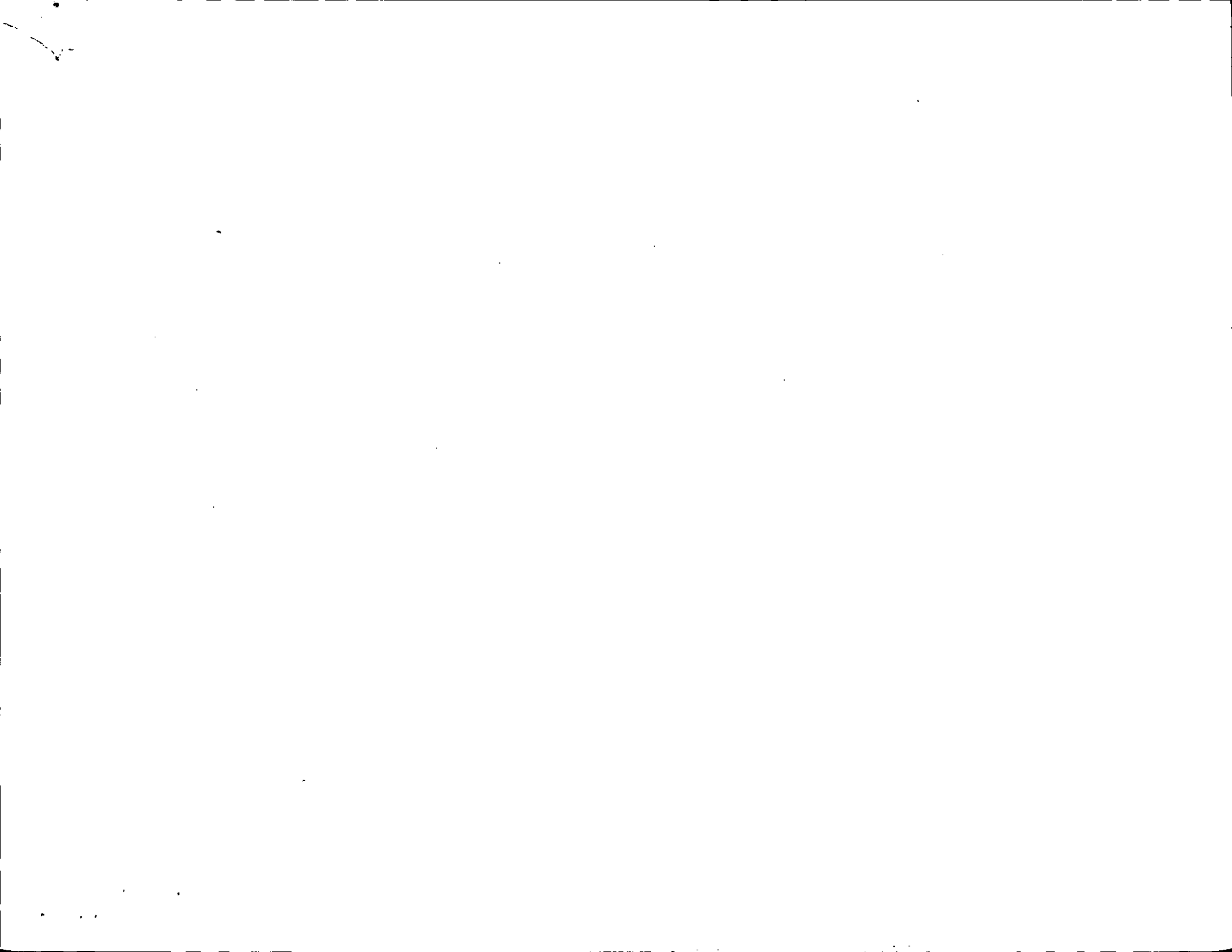
## 5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214/EAGLE SINGLE)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
	2		D2026-101	SCREW
	1		D3262-041	CANISTER ASSEMBLY
1			D3262-043	CANISTER ASSEMBLY
2	2	2	D3264-11	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
1	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
	1		D3297-5-0410	HOSE ASSEMBLY
			D3298-001	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
	1		D3299-3	FITTING
1	1		D3299-31	FITTING
1			D3299-5	FITTING
1			D3299-7	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
1			D4054-001	TUBE ASSEMBLY
1			D4054-003	TUBE ASSEMBLY
1			D4054-009	TUBE ASSEMBLY
4	4	4	AN3-5A	BOLT
	1		AN814-6D	PLUG
1			AN814-8D	PLUG
2	2	2	AN815-6D	UNION
1			AN815-8D	UNION
		1	AN816-6D	NIPPLE
2	2	1	AN833-6D	ELBOW

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Revision: B

Date: 12.11.06



Qty -011	Qty -013	Qty -015	Part Number	Description
1			AN833-8D	ELBOW
	1		AN919-6D	REDUCER
4	1		AN924-6D	NUT
1			AN924-8D	NUT
1			AN938-6D	TEE
4	2		AN960JD10L	WASHER
8	8		AN960JD10	WASHER
2			AN960JD916	WASHER
4	4		MS21042L3V	NUT
	1		MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
	2		MS21919WDG6	CLAMP
	3		MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2		MS21920-42	CLAMP
7	5		MS29512-06	O-RING (OR M83248/1-906)
3			MS29512-08	O-RING (OR M83248/1-908)
	1		MS35489-11	GROMMET
1			MS35489-16	GROMMET



# Work Order ID 105165

July-25-13 7:39:42 AM

**\*105165\***

Page 1

Item ID: D205-706-013

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Fuel Purge Canister

Start Date: 7/25/13 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 7/31/13 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Run Start **\*NR1\***

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop **\*NR2\***

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D412-706

B

*JB*

0.00

100

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D205-706-013 CHG003

*MCS 13-08-06*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

